

Applications

- Production Lines or Injection Lines
- Oil, Gas, Saltwater
- Transfer Lines or Disposal Lines
- CO₂ and Sour Services
- Pipeline Rehabilitation

Product Description

- **Sizes** - 2 through 12 inches
- **Pressure** - Up to 3,500 psi (24.1 MPa)
- **Temperature** -
 - Anhydride = up to 150°F (65.6°C) Max.
 - Aliphatic Amine = up to 200°F (93.3°C) Max.
- **Resin System** - Anhydride and Aliphatic Amine Cured Epoxy
- **Reinforcement** - Premium Fiberglass
- **Joining Systems** - O-ring
- **Joint Length** - 30-37 feet (9-11 mts) nominal
- **Fittings** - A variety of filament wound threaded fittings are available

High Pressure Design

(Standard Design)

- **Design Life** - 20 years at full rating
- **Design Temperature** - 150° F (65.6°C)
- **Wall Thickness** - Nominal
- **Hoop Stress** - Average Long-Term Hydrostatic Strength (LTHS), ASTM D2992-B
- **100% Factory Hydro Test** - All sizes 1.25 times the Series pressure rating

Benefits

- Corrosion Control
- Reduced Paraffin & Scale Build-Up
- Reduced Installation Costs
- Reduced Maintenance Cost
- Improved Flow Efficiency

Joining System

- **SP** - 4 thread-per-inch round form (SP) or buttress (SPH) thread with O-ring seal
- **SPH** - 4 thread-per-inch round form (SP) or buttress (SPH) thread with O-ring seal
- **SS** - 2 thread-per-inch mechanical joint with O-ring seal
- **SS HP** - 2 thread-per-inch mechanical joint with O-ring seal

View of Joint Illustrations



Anhydride

Series 500

500 psi (3.4 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
6	150	SPH	6.10	154.9	6.30	159.9	0.10	2.5	2.72	4.1	7.73	196.4	317	96.6	6400	2903	W

Series 800

750 psi (5.5 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
3	80	SP	3.00	76.2	3.16	80.2	0.08	2.0	0.99	1.5	4.26	108.2	159	48.5	2400	1089	W
4	100	SP	3.91	99.3	4.11	104.5	0.10	2.6	1.59	2.4	5.29	134.3	207	63.1	4100	1860	W
6	150	SPH	6.10	154.9	6.42	163.0	0.16	4.0	3.68	5.5	7.94	201.6	322	98.1	9700	4400	W

Series 1000

1000 psi (6.9 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
3	80	SP	3.00	76.2	3.20	81.2	0.10	2.5	1.22	1.8	4.33	110.1	162	49.4	3200	1451	W
4	100	SP	3.91	99.3	4.17	105.8	0.13	3.2	1.89	2.8	5.38	136.7	210	64.0	5200	2359	W
6	150	SPH	6.10	154.9	6.50	165.1	0.20	5.1	4.20	6.3	8.08	205.2	314	95.7	11500	5216	W
8	200	SS HP	7.49	190.1	7.97	202.5	0.24	6.2	6.53	9.7	10.30	261.6	400	121.9	17600	7983	W
10	250	SS HP	9.84	249.9	10.48	266.2	0.32	8.2	11.11	16.5	13.12	333.1	527	160.6	31500	14288	W
12	300	SS HP	11.81	300.0	12.58	319.5	0.39	9.8	15.30	22.8	15.23	386.9	632	192.6	44800	20321	W

Series 1250

1250 psi (8.6 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
2	50	SP	1.95	49.5	2.11	53.6	0.08	2.0	0.64	1.0	3.11	79.1	106	32.3	1600	726	W
3	80	SP	3.00	76.2	3.25	82.5	0.12	3.1	1.46	2.2	4.43	112.5	165	50.3	4100	1860	W
4	100	SP	3.91	99.3	4.23	107.5	0.16	4.1	2.24	3.3	5.50	139.8	213	64.9	6300	2858	W
6	150	SPH	6.10	154.9	6.60	167.7	0.25	6.4	5.21	7.8	8.26	209.7	331	100.9	15000	6804	W
8	200	SS HP	7.49	190.1	8.10	205.8	0.31	7.8	7.78	11.6	10.52	267.2	406	123.7	21800	9888	W
10	250	SS HP	9.84	249.9	10.65	270.5	0.40	10.3	12.86	19.1	13.40	340.3	533	162.5	37100	16828	W
12	300	SS HP	11.81	300.0	12.78	324.7	0.49	12.3	18.31	27.3	15.56	395.3	641	195.4	55100	24993	W

Anhydride - Cont'd

Series 1500

1500 psi (10.3 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
2	50	SP	1.95	49.5	2.14	54.5	0.10	2.5	0.81	1.2	3.18	80.8	109	33.2	2200	998	W
3	80	SP	3.00	76.2	3.30	83.8	0.15	3.8	1.73	2.6	4.53	115.0	168	51.2	5000	2268	W
4	100	SP	3.91	99.3	4.30	109.2	0.19	5.0	2.58	3.8	5.63	142.9	216	65.8	7400	3357	W
6	150	SS HP	5.85	148.6	6.43	163.4	0.29	7.4	5.80	8.6	8.83	224.4	322	98.1	16000	7257	W
6	150	SPH	6.10	154.9	6.71	170.4	0.30	7.7	6.54	9.7	8.82	224.1	337	102.7	18600	8437	W
8	200	SS HP	7.49	190.1	8.23	209.1	0.37	9.5	9.07	13.5	10.74	272.8	412	125.6	26100	11839	W
10	250	SS HP	9.84	249.9	10.82	274.8	0.49	12.5	15.37	22.9	13.69	347.7	542	165.2	45700	20729	W
12	300	SS HP	11.81	300.0	12.99	329.9	0.59	14.9	21.47	32.0	15.90	404.0	650	198.1	65700	29801	W

Series 1750

1750 psi (12.1 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
2	50	SP	1.95	49.5	2.18	55.3	0.11	2.9	0.82	1.2	3.25	82.6	109	33.2	2200	998	W
3	80	SP	3.00	76.2	3.35	85.1	0.18	4.5	1.77	2.6	4.63	117.5	168	51.2	5000	2268	W
4	100	SPH	3.91	99.3	4.37	111.0	0.23	5.8	2.98	4.4	5.91	150.1	219	66.8	8600	3901	W
6	150	SS HP	5.85	148.6	6.54	166.0	0.34	8.7	6.82	10.1	9.02	229.1	328	100.0	19500	8845	W
6	150	SPH	6.10	154.9	6.82	173.1	0.36	9.1	7.67	11.4	9.09	230.8	344	104.9	22300	10115	W
8	200	SS HP	7.49	190.1	8.36	212.4	0.44	11.2	10.95	16.3	10.97	278.7	420	128.0	32700	14832	W
10	250	SS HP	9.84	249.9	10.99	279.3	0.58	14.7	17.96	26.7	13.99	355.3	551	167.9	54500	24721	W
12	300	SS HP	11.81	300.0	13.20	335.2	0.69	17.6	25.63	38.1	16.25	412.8	662	201.8	80100	36333	W

Series 2000

2000 psi (13.8 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
2	50	SP	1.95	49.5	2.21	56.2	0.13	3.4	0.99	1.5	3.32	84.4	113	34.4	2800	1270	W
3	80	SP	3.00	76.2	3.41	86.5	0.20	5.2	2.03	3.0	4.73	120.1	171	52.1	5900	2676	W
4	100	SPH	3.91	99.3	4.44	112.8	0.26	6.7	3.64	5.4	6.04	153.4	225	68.6	10900	4944	W
6	150	SS HP	5.85	148.6	6.64	168.7	0.40	10.1	7.86	11.7	9.21	233.9	334	101.8	23100	10478	W
6	150	SPH	6.10	154.9	6.93	175.9	0.41	10.5	8.40	12.5	9.36	237.7	347	105.8	24200	10977	W
8	200	SS HP	7.49	190.1	8.50	215.8	0.51	12.9	12.32	18.3	11.21	284.6	427	130.1	37200	16874	W
10	250	SS HP	9.84	249.9	11.17	283.8	0.67	16.9	20.63	30.7	14.29	363.0	560	170.7	63600	28848	W
12	300	SS HP	11.81	300.0	13.41	340.6	0.80	20.3	28.98	43.1	16.61	421.9	672	204.8	91300	41413	W

Anhydride - Cont'd

Series 2250

2250 psi (15.5 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
3	80	SP	3.00	76.2	3.46	87.9	0.23	5.9	2.32	3.5	4.83	122.8	174	53.0	6900	3130	W
4	100	SPH	3.91	99.3	4.51	114.6	0.30	7.6	4.02	6.0	6.18	156.9	228	69.5	12200	5534	W
6	150	SS HP	5.85	148.6	6.75	171.4	0.45	11.4	8.98	13.4	9.40	238.8	340	103.6	26800	12156	W
8	200	SS HP	7.49	190.1	8.64	219.3	0.58	14.6	13.73	20.4	11.45	290.8	433	132.0	41900	19006	W
10	250	SS HP	9.84	249.9	11.35	288.4	0.76	19.2	23.38	34.8	14.60	371.0	569	173.4	73000	33112	W
12	300	SS HP	11.81	300.0	13.63	346.1	0.91	23.1	32.43	48.3	16.98	431.2	681	207.6	102800	46629	W

Series 2500

2500 psi (17.2 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
2	50	SP	1.95	49.5	2.29	58.1	0.17	4.3	1.20	1.8	3.47	88.1	116	35.4	3500	1588	W
3	80	SP	3.00	76.2	3.52	89.3	0.26	6.6	2.62	3.9	4.94	125.5	177	53.9	7800	3538	W
4	100	SPH	3.91	99.3	4.58	116.4	0.34	8.6	4.64	6.9	6.80	172.7	231	70.4	13500	6123	W
6	150	SS HP	5.85	148.6	6.86	174.2	0.50	12.8	9.61	14.3	9.60	243.9	343	104.5	28800	13063	W
8	200	SS HP	7.49	190.1	8.78	222.9	0.65	16.4	15.19	22.6	11.69	297.0	439	133.8	46800	21228	W
10	250	SS HP	9.84	249.9	11.54	293.0	0.85	21.6	26.20	39.0	14.93	379.1	579	176.5	82600	37467	W

Series 2750

2750 psi (19.0 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
3	80	SP	3.00	76.2	3.57	90.8	0.29	7.3	2.92	4.4	5.05	128.3	180	54.9	8800	3992	W
4	100	SPH	3.91	99.3	4.66	118.4	0.37	9.5	5.11	7.6	7.01	178.0	234	71.3	14800	6713	W
6	150	SS HP	5.85	148.6	6.97	177.1	0.56	14.2	10.75	16.0	9.81	249.1	350	106.7	32700	14832	W
8	200	SS HP	7.49	190.1	8.92	226.6	0.72	18.2	17.29	25.7	11.95	303.5	448	136.6	54100	24539	W

Series 3000

3000 psi (20.7 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
3	80	SP	3.00	76.2	3.63	92.3	0.32	8.1	3.24	4.8	5.17	131.2	183	55.8	9900	4491	W
4	100	SPH	3.91	99.3	4.74	120.3	0.41	10.5	5.58	8.3	7.22	183.4	237	72.2	16200	7348	W
6	150	SS HP	5.85	148.6	7.09	180.0	0.62	15.7	11.96	17.8	10.02	254.4	356	108.5	36700	16647	W
8	200	SS HP	7.49	190.1	9.07	230.3	0.79	20.1	18.84	28.0	12.21	310.1	455	138.7	59200	26853	W

Series 3250

3250 psi (22.4 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
6	150	SS HP	5.85	148.6	7.20	183.0	0.68	17.2	13.14	19.6	9.48	240.8	363	110.6	40800	12436	W

Anhydride- Cont'd

Series 3500

3500 psi (24.1 MPa)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
6	150	SS HP	5.85	148.6	7.32	186.0	0.74	18.7	14.43	21.5	9.74	247.4	369	112.5	45100	13746	W

Aliphatic Amine

Series 500

500 psi (3.4 MPa) @ 150°F (65.6°C), 450 psi (3.4 MPa) @ 180°F (82.2°C), 400 psi (2.8 MPa) @ 200°F (93.3°C)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
8	200	SS	7.74	196.5	8.01	203.5	0.14	3.5	3.75	5.6	9.53	242.0	401	122.2	10200	4627	S
10	250	SS	9.84	250.0	10.19	258.9	0.18	4.5	6.65	9.9	11.85	301.0	511	155.8	16700	7575	S
12	300	SS	11.81	300.0	12.23	310.7	0.21	5.4	8.96	13.3	14.11	358.3	612	186.5	22700	10297	S

Series 800

800 psi (5.5 MPa) @ 150°F (65.6°C), 700 psi (4.8 MPa) @ 180°F (82.2°C), 650 psi (4.5 MPa) @ 200°F (93.3°C)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
8	200	SS	7.74	196.5	8.18	207.8	0.22	5.7	5.66	8.4	9.72	246.9	410	125.0	16300	7394	S
10	250	SS	9.84	250.0	10.41	264.5	0.28	7.2	9.76	14.5	12.16	308.8	522	159.1	26900	12202	S
12	300	SS	11.81	300.0	12.49	317.4	0.34	8.7	13.34	19.9	14.41	366.1	625	190.5	37300	16919	S

Series 1000

1000 psi (6.9 MPa) @ 150°F (65.6°C), 900 psi (6.2 MPa) @ 180°F (82.2°C), 850 psi (5.9 MPa) @ 200°F (93.3°C)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
8	200	SS	7.74	196.5	8.30	210.8	0.28	7.2	6.96	10.4	9.86	250.4	415	126.5	20200	9163	S
10	250	SS	9.84	250.0	10.56	268.2	0.36	9.1	11.72	17.4	12.34	313.3	529	161.2	33000	14969	S
12	300	SS	11.81	300.0	12.67	321.9	0.43	10.9	16.12	24.0	14.59	370.7	634	193.2	47000	21319	S

Series 1250

1250 psi (8.6 MPa) @ 150°F (65.6°C), 1100 psi (7.6 MPa) @ 180°F (82.2°C), 1050 psi (7.2 MPa) @ 200°F (93.3°C)

Pipe Size		Thread Type	Pipe Dimensions								Connection Diameter		Minimum Bending Radius		Short-Term Tensile Rating		Mfg. Loc.*
			Inside Diameter		Outside Diameter		Nominal Wall Thickness		Pipe Weight								
in	mm		in	mm	in	mm	in	mm	lbs/ft	kg/m	in	mm	ft	m	lbs	kgs	
8	200	SS	7.74	196.5	8.45	214.6	0.36	9.0	8.63	12.8	10.05	255.3	423	128.9	26000	11793	S
10	250	SS	9.84	250.0	10.75	273.0	0.45	11.5	14.64	21.8	12.77	324.4	538	164.0	41600	18869	S
12	300	SS	11.81	300.0	12.90	327.6	0.54	13.8	20.40	30.4	15.08	383.1	645	196.6	59900	27170	S

Typical SLT* Properties

Axial Modulus	psi	1.87 x 10 ⁶
	GPa	12.9
Hoop Modulus	psi	3.58 x 10 ⁶
	GPa	24.7
Shear Modulus	psi	1.6 x 10 ⁶
	GPa	11
Poisson's Ratio		
V_{ah}		0.36
V_{ha}		0.69
Coefficient of Thermal Expansion		
Axial	in/in/°F	11.0 x 10 ⁻⁶
	mm/mm/°C	19.8 x 10 ⁻⁶
Hoop	in/in/°F	6.2 x 10 ⁻⁶
	mm/mm/°C	11.2 x 10 ⁻⁶
Thermal Conductivity	BTU/ft·hr·°F	0.23
	W/m·°C	0.4
Specific Gravity		
2		
Absolute Roughness	in	0.00021
	mm	0.00533
Hazen-Williams Coefficient		
150		

* Ambient standard laboratory testing

Performance Ratings vs. Temperature

ASTM D 2992-B		Anhydride	Aliphatic Amine
150°F (65.6°C) 20 Year Life, LTHS (Average Long-Term Hydrostatic Strength)	psi	23,768	21,348
	MPa	163.9	147.2

The standard pressure ratings are for non-cyclic, water, and hydrocarbon service. A service factor of 0.67 is required for gas service. If customers elects to use other safety factors, consult NOV Fiber Glass Systems. For other applications, consult NOV Fiber Glass Systems engineering.

Anhydride = up to 150°F (65.6°C)

Aliphatic Amine = up to 200°F (93.3°C)

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Pipe Capacity

Pipe Size	Inside Diameter		Capacity	
	In	mm	Bbls/1,000ft.	(m3/km)
2	1.95	49.5	3.7	1.9
3	3.00	76.2	8.7	4.5
4	3.91	99.3	14.9	7.7
6	5.85	148.6	33.2	17.3
6	6.10	154.9	36.1	18.9
8	7.49	190.2	54.4	28.4
8	7.74	249.9	58.1	30.3
10	9.84	249.9	94.1	49.1
12	11.81	300.0	135.5	70.7

Joining System Information

Pipe Size	Thread Type	Pin Upset O.D.		Thread Length		Make Up Length Loss		O-Ring Dash Number
		In	mm	In	mm	In	mm	
2	SP	2.78	70.6	4.50	114.3	4.50	114.3	226
3	SP	3.96	100.6	4.50	114.3	4.50	114.3	236
4	SP	4.96	126.0	4.50	114.3	4.50	114.3	244
4	SPH	5.07	128.7	4.50	114.3	4.50	114.3	346
6	SS HP	7.74	196.6	9.00	228.0	8.75	222.3	439
6	SPH	7.39	187.7	4.50	114.3	4.50	114.3	260
8	SS HP	9.42	239.3	9.00	228.0	8.75	222.3	445
8	SS	8.94	227.1	5.00	127.0	4.75	120.7	369
10	SS HP	11.98	304.3	9.00	228.0	8.75	222.3	450
10	SS	11.40	289.6	6.16	156.5	5.43	137.9	449
12	SS HP	13.92	353.5	9.00	228.0	8.75	222.3	454
12	SS	13.44	341.4	6.85	174.0	6.11	155.2	453

All pipe products are hydrotested to 1.25 times maximum recommended operating pressure. Material selection is based on the desired operating temperature and chemical compatibility of NOV Fiber Glass Systems constituents with fluids.

***Manufacturing Location**

W = Wichita S = San Antonio

Fiber Glass Systems

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API 15HR-0001 / 15HR-0004

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